# TECHNICAL DATASHEET

# **DEMPOL ST 150S**

# APEO free.STYRENE ACRYLIC BINDER FOR FLEXIBLE COATING

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DEMPOL ST 150 S IS AN AQUEOUS COPOLYMER EMULSION OF STYRENE AND AN ACRYLIC ACID ESTER. IT IS A GENERAL PURPOSE BINDER PREFERABLY FOR ELASTOMERIC WALL & ROOF COATINGS.

APEO free - SVHC free.

# EMULSION PROPERTIES

Type of Polymer : Styrene-Acrylic Acid Ester Copolymer

Solid Content (%)  $: 50 \pm 1$ pH (at 25°C) : 7 - 9Average Particle Size ( $\mu$ m) approx. : 0.17

Viscosity (Brookfield RVT-II +) (at 25 °C): 10000 - 25000 mPa.S (spindle:6/10 rpm)

Stabilizing System : Anionic-Nonionic

Free Monomer Content (%) : < 0.3

Density (at 20°C) : 1.05 - 1.09 (gr/ml)

Minimum Film Forming Temperature ( $^{\circ}$ C) : < 0 $^{\circ}$ C

Film Appearance (at 25°C) : Clear, very flexible ,tacky, gloss

Glass Transition Temperature (°C) : -27.35

## APPLICATIONS

- Elastomeric Wall Coatings
- Roofcoatings , Flexible Coatings
- Sealants

## **FEATURES**

- Good water resistance and scrub resistance
- Good paint stability
- Clear, glossy and very flexible film.
- High pigment binding capacity

# **PROCESSING**

DEMPOL ST 150S exhibits very good compatibility with pigments and fillers and has a high pigment binding capacity.

Paints are produced in the conventional method in a high-speed impeller mill. It's recommended that the pigments and extenders are thoroughly dispersed by wetting agents (e.g. DEMPOL 0930) and dispersing agents (e.g. DEMPOL PA 40 NS) before the emulsion is added.

DEMPOL ST 150S has a tendency to foam as all small particle dispersions. It is essential to add defoamer during the process of producing emulsion paints and similar applications. To arrange the viscosity and processing properties of emulsion paints, roofcoatings and sealants etc. various types of thickeners can be added. Like cellulose ethers, acrylic thickeners (e.g. DEMPOL SA 65) and polyurethane thickeners.

Glycols improve the freeze-thaw stability and glossy of the finished products but do not cause any reduction of the film forming temperature.

Eventhough DEMPOL ST 150S is protected from microorganisms. It is required to add antibacterial agents to the finished products to ensure good storage stability.

#### **SAFETY**

**PERSONAL PROTECTION**: Wear suitable protective clothing, gloves and glasses

for eye / face protection.

**SKIN CONTACT** : Wash skin as soon as possible with plenty of water.

**EYE CONTACT** : Flush immediately with plenty of water, keeping eyelids open,

for at least 15 minutes. Remove contact lenses.

Seek for medical assistance.

# HANDLING & STORAGE

**HANDLING** : Ventilate the working place thoroughly. Avoid contact with

skin, eyes and clothes. No eating and drinking in the work place.

**STORAGE** : Stable for 12 months, in close drums at ambient temperature

(+5 / +40°C) avoid freezing temperatures and sources of heat

and direct sunlight.

## **NOTE**

The above information is based on our knowledge and experience. In view of many factors that may affect processing and application, these data do not relieve end-users from the responsibility of carrying out their own tests and experiments.

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