# TECHNICAL DATASHEET

## **DEMPOL T 20**

#### PAPER, CARDBOARD AND LAMINATION ADHESIVE

### DEMPOL T 20 AN AQUEOUS DISPERSION OF PLASTICIZED POLYVINYL ACETATE EMULSION

#### **EMULSION PROPERTIES**

Type of Polymer : Polyvinyl Acetate Homopolymer

Solid Content (%) : 51 - 52

pH (at  $25^{\circ}$ C) : 4-5

Particle Size (micron) : 0.5 - 1.5

Viscosity (Brookfield DV-II +) (at 25 °C) : 2500 - 3500 mpa.S (spindle:4/20rpm)

Stabilizing System : PVAL, Anionic

Free Monomer Content (%) : <0.3

Density (at 20°C) : 1.05 - 1.1 (gr/ml)

Minimum Film Forming Temperature (°C) : +5 ( $\pm 1$ )

Film Appearance (at 25°C) : Clear, flexible

Glass Transition Temperature (°C) : +29

#### **APPLICATION**

DEMPOL T 20 is an aqueous dispersion of polyvinyl acetate homopolymer emulsion, having 52 % solid content with a high bonding strength

DEMPOL T 20 is a plasticized, polyvinyl acetate based adhesive which gives perfect results on all types of paper, cardboard and lamination etc.

It is specially used as adhesive for cardboard box industry. Since it does not contain any filler, it gives clear and flexible films when dried. It has a strong binding power, as the solid content is completely active material.

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Although the most common problems of all adhesives are to turn yellow and smell of non-polymerized monomer, DEMPOL T 20 does not exhibit both problems due to its high stabilizer content. It is binding force is very high.

Conventionel defoamers can be used for inhibiting foam formation.

Eventhough DEMPOL T 20 is protected from microorganisms. It is required to add antibacterial agents to the finished products to ensure good storage stability.

Adhesive should be stirred before applying on to the surface.

#### **FEATURES**

- Good heat stability
- Clear and flexible film
- High adhesion ability
- High bonding strength.
- Low Viscosity

#### **SAFETY**

**PERSONAL PROTECTION**: Wear suitable protective clothing, gloves and glasses

for eye / face protection.

**SKIN CONTACT** : Wash skin as soon as possible with plenty of water.

**EYE CONTACT**: Flush immediately with plenty of water, keeping

eyelids open, for at least 15 minutes. Remove contact

lenses. Seek for medical assistance.

#### HANDLING & STORAGE

**HANDLING** : Ventilate the working place thoroughly. Avoid contact

with skin, eyes and clothes. No eating and drinking in the

work place.

**STORAGE** : Stable for 12 months, in close drums at ambient

temperature (+5 / +40°C) avoid freezing temperatures

and sources of heat and direct sunlight.

#### **NOTE**

The above information is based on our knowledge and experience. In view of many factors that may affect processing and application, these data do not relieve end-users from the responsibility of carrying out their own tests and experiments.